

# Product Data



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## SPECIFIC PROPERTIES BULLETIN LHB-9062

### LOW HAP GRAY Hybrid-ISO SANDING GEL

**Description:** HK Research Corporation's LHB-9062 is an Isophthalic-Hybrid based Primer Gel Coat formulated with sufficient resilience to resist direct impacts while maintaining a hard, dense surface that is relatively easy to sand in preparation for subsequent application of other coatings. LHB-9062 is designed for subsequent coating with baked-on low emission coatings and provides an excellent substrate for same.

#### Typical properties of this product:

<b>HAP (Formulated) Content:</b>	28%
<b>Weight/Gallon @ 77°F:</b>	11.14 pounds
<b>Specific Gravity @ 77°F:</b>	1.35
<b>Viscosity, Brookfield</b>	
@ 77°F @ 6 rpm:	14,000-16,000 cp.
@ 60 rpm:	2,500-3,000 cp.
<b>Thixotropic Index:</b>	5.5 – 6.5
<b>Gel Time, 100 Grams</b>	
@ 77°F, 2% MEKP*:	8 – 12 minutes
<b>Typical Film Cure Rate</b>	
<b><u>@ 77°F, 2% MEKP</u></b>	
Film Gel Time	25-35 minutes
Cure Time to Sand	50-60 minutes
Barcol Hardness, Cured Film	40+ units
<b>Shelf Life -</b>	
<b>Uncatalyzed, @ 77°F:</b>	3 months minimum

Recommended catalysts are NORAC MEKP-9 or RCI 46-702. HK Research cannot guarantee similar results with any other catalyst.

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